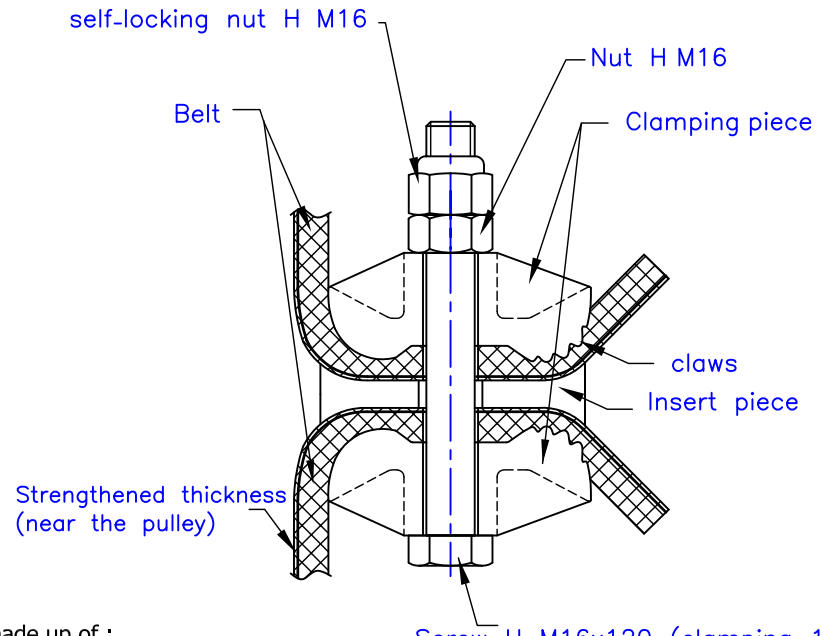
Cross Section - drawing 1



DESCRIPTION:

Mechanical clamping device for elevator belt made up of :

A	- 3 metallic pieces " Z steel cast iron" - 1 bolt H M16x120 Cl.10.9 - 1 self-locking nut H M16 Z
B	- 3 metallic pieces "stainless cast iron" - 1 bolt H M16x120 A4 - 1 self-locking nut H M16 A4

USE:

For elevator belt with a breaking stress between 800 and 2000 N/mm

MAXIGRIP2 installation instructions :

1- The ends of the belt have to be perpendicular to the sides.

2- Draw a median line 50 mm away from the end for the holes' drilling.

3- Locate the holes on the median line distributing the Maxigrip junctions over the belt's width (see drawing 2).

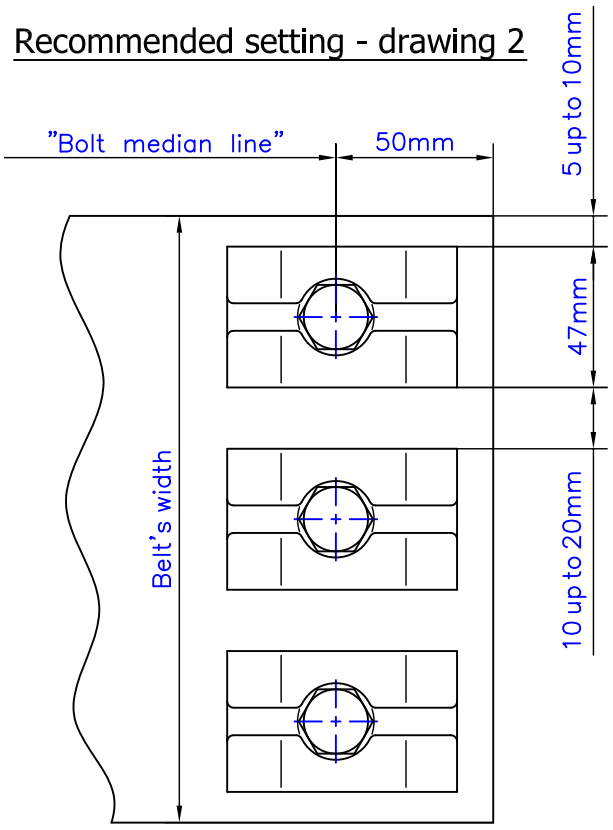
4- Drill both ends of the belt according to the bolts' diameter.

5- During the installation, the claws of both outer clamping pieces have to be placed at the end of the belt (see drawing 1).

6- The bolts' clamping has to be executed at the recommended torque (see drawing 1). After a half an hour running, the clamping has to be done once again.

BE CAREFUL : in case of dismantling, use new self-locking nuts.

Recommended setting - drawing 2



Plan's n°: Ft-0033GB	Idem.	Material: A option = GS52 Z steel cast iron / Din 1.0552 B option = GX5 stainless cast iron / Din 1.4581	Scale: S/C	
Name: **BELT JUNCTION MAXIGRIP 2**				JET

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Drawing	Checking:
Cerizier R.	
Date: 16/04/04	Date: